



Installation Guide

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LIEBHERR

General safety instructions

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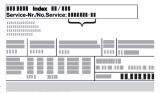
The manufacturer is constantly working to improve all types and models. Therefore, please be aware that we reserve the right to make changes to the shape, equipment and technology.

Symbol	Explanation	
	Read instructions Please read the information in these instructions carefully to understand all of the benefits of your new appliance.	
Gi)	Additional information online The digital manual with supplemental information and in additional languages can be found online by scanning the QR code on the front page of this manual or by entering the service number at home.liebherr.com/fridgemanuals. The service number can be found on the serial tag:	
	Fig. Example illustration	

Symbol	Explanation
	Check appliance Check all parts for transport damage. If you have any complaints, please contact your agent or customer service.
4	Differences
•	These instructions apply to a range of models, so there may be differences. Sections that apply to certain models only are indicated by an asterisk (*).
	Instructions and results
	Instructions are marked with a ▶.
	Results are marked with a ▷.
	Videos
	Videos about the appliances are available on the YouTube channel of Liebherr-Hausgeräte.

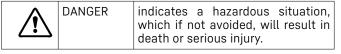
1 General safety instructions

- Please keep this assembly manual in a safe place so you can refer back to it at any time.
- If you pass the appliance on, please hand this assembly manual to the new owner.
- Read this assembly manual before installation and use in order to use the appliance safely and correctly. Follow the instructions, safety instructions and warning messages included at all times. They are important for ensuring you can operate and install the appliance safely and without any problems.
- First read the general safety instructions in the "General safety instructions" section of the **operating instructions**, which accompany these installation instructions, and follow them. If you cannot find the **operating instructions**, you can download the **operating instructions** from the internet by entering the service number at **home.liebherr.com/fridge-manuals**. The service number can be found on the serial



tag:

 Observe the warning messages and other detailed information in the other sections when installing the appliance:



	WARNING	indicates a hazardous situation, which if not avoided, could result in death or serious injury.
<u>^</u>	CAUTION	indicates a hazardous situation, which if not avoided, will result in minor or moderate injury.
	NOTICE	indicates a hazardous situation, which if not avoided, could result in damage to property.
	Note	indicates useful advice and tips.

2.2 Fitting the appliance into the kitchen unit

using the enclosed wall spacers (see below).

You can install kitchen cabinets around the appliance.

If you set up the appliance directly next to an oven, its energy consumption may increase slightly. This depends on the service life and how often the oven is used. Always stand the appliance backed directly to the wall

2 Setup conditions



WARNING

Risk of fire due to moisture!

If live parts or the power cord get wet, this can cause a short circuit.

▶ The appliance is designed for use in enclosed spaces. Do not operate the appliance in open space or in damp areas or where there is spray.

Normal use

Only set up and use the appliance in enclosed spaces.

2.1 Space



WARNING

Leaking refrigerant and oil!

Fire. The refrigerant contained within the appliance is environmentally friendly, but flammable. The oil contained within the appliance is flammable. Escaping refrigerant and oil can ignite if they are of high enough concentration and are exposed to an external heat source.

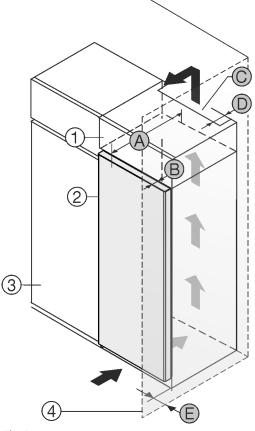
- ▶ Do not damage the pipelines of the coolant circuit and the compressor.
- The optimal installation site is a dry and well ventilated
- If the appliance is installed in a very damp environment condensate water may form on the outside of the appliance.
 - Always ensure sufficient airflow and ventilation in the setup location.
- The more refrigerant there is in the appliance, the larger the space that it is installed in must be. If the space is too small, any leak may create a flammable mixture of gas and air. For every 8 g of refrigerant, the installation space must be at least 1 m³. Specifications on the refrigerant in the appliance can be found on the serial tag plate inside the appliance.

2.1.1 Installation surface

- The floor of the installation site must be horizontal and level.
- The height of the appliance base must be the same as the surrounding floor.

2.1.2 Installation position

- Do no set up the appliance in an area with direct sunlight, next to a heating unit or similar.
- You can set up the appliance directly next to an oven.



- (1) Top cupboard *
- (2) Appliance *
- (3) Kitchen cabinet *
- (4) Wall *

- (B) Door depth *
- (C) Ventilation cross-section
- (D) Distance to the rear of the appliance *
- (E) Distance to the side of the appliance *

(A) Appliance depth *

You can place the appliance directly beside the kitchen cabinet Fig. 1 (3).*

There must be a ventilation shaft at the depth Fig. 1 (D) of the back of the top cupboard over the entire width of the top cupboard.*

The cross section of the ventilation gap Fig. 1 (C) must be maintained below the ceiling.*

If the appliance is set up with the hinges next to a wall Fig. 1 (4), the distance between the appliance and the wall must be at least 13 mm .*

In order to be able to fully open the door, the appliance must protrude by the depth of the door Fig. 1 (B) from the front of the kitchen cabinet. Regardless of the depth of the kitchen cabinets Fig. 1 (3) and use of wall spaces, the appliance can protrude further.*

Setup conditions

Appliances without handle / with recessed grip:*		
А	675 mm ×	
В	75 mm	
С	Min. 300 cm ²	
D	mind. 50 mm	
E	Min. 13 mm	

* The use of wall spacers increases the dimensions by 15 mm (see 8 Mounting wall spacers).*

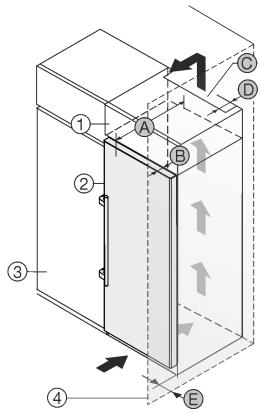


Fig. 2

- (1) Top cabinet *
- (2) Appliance *
- (3) Kitchen cabinet *
- (4) Wall *

- (B) Door depth *
- (C) Ventilation cross-section
- **(D)** Distance to the rear of the appliance *
- **(E)** Distance to the side of the appliance *
- (A) Appliance depth *

You can place the appliance directly beside the kitchen cabinet Fig. 2 (3).*

There must be a ventilation shaft at the depth Fig. 2 (D) of the back of the top cupboard over the entire width of the top cupboard.*

The cross section of the ventilation gap Fig. 2 (C) must be maintained below the ceiling.*

If the appliance is set up with the hinges next to a wall $Fig.\ 2$ (4), the distance between the appliance and the wall must be at least 57 mm . This is how far the handle protrudes when the door is open.*

In order to be able to fully open the door, the appliance must protrude by the depth of the door Fig. 2 (B) from the front of the kitchen cabinet. Regardless of the depth of the kitchen cabinets Fig. 2 (3) and use of wall spaces, the appliance can protrude further.*

Appliances with lever handle:*		
A	675 mm ^x	
В	75 mm	
С	Min. 300 cm ²	
D	mind. 50 mm	
Е	Min. 57 mm	

* The use of wall spacers increases the dimensions by 15 mm (see 8 Mounting wall spacers).*

Ensure that the following conditions are met:

- Recess dimensions are adhered to .
- Ventilation requirements are complied with (see 4 Ventilation requirements).

2.3 Setting up multiple appliances

NOTICE

Risk of damage caused by water condensate!

Do not install this device directly beside another fridge/ freezer compartment.

These appliances are designed for different types of installation. Only combine appliances if the appliances are designed for this. The following table shows the installation options by model:

' '	
Setup type	Model
Single	All models
Side-by-Side (SBS)	Model that start with S .
Side-by-side with a space of 70 mm between the appliances Side-by-side with a space of 100 mm between the appliances Otherwise condensation will build up between the units.	All models without side wall heating Fig. 3 Fig. 4
	1

Assemble appliances according to separate installation instructions.

2.4 Electrical connection



WARNING

Danger of fire due to incorrect positioning!

If the power supply cable or plug touches the back of the appliance, the vibration can damage the power supply cable or the plug resulting in a short circuit.

- ► Make sure the power supply cable is not trapped under the appliance when you position the appliance.
- ► Install the appliance so that it does not touch any plugs or power cables.
- ▶ Do not connect any appliances to sockets in the area of the back of the appliance.
- ▶ Do **not** place and operate power strips/power distributors and other electronic devices (such as halogen transformers) at the back of the appliances.

3 Installation dimensions

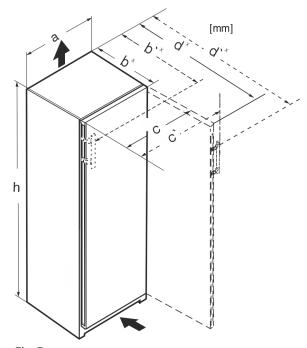


Fig. 5

Dimensions without lever handle (mm):					
	h	а	b	С	d
RB/a 42/i	1255	597	675×	609	1215×
FN/c/d/e 42 GN 42Ve04 / GN 42Vd24	1255	597	675×	609	1215 ^x
FN/c/d/e 46/i GN 46Ve05 / GN 46Vd25	1455	597	675×	609	1215 ^x
FN/c/d/e 50/i GN 50Ve06 / GN 50Vd26	1655	597	675 ^x	609	1215×
S/FN/d/c/sdd/std/bdd/sde /sfd 52/i GN 52Ve07 / GN 52Vd2i	1855	597	675×	609	1215×
FN/a/c/d/e 66/i	1455	698	760×	710	1402×
FN/c/d/e 70/i	1655	698	760×	710	1402×
FN/c/d/e 72/i	1855	698	760×	710	1402×

Dimensions with lever handle (mm):					
	h	а	b'	c'	d'
RB/a 42/i	1255	597	719×	654	1222×
FN/b/c/d/e 42(i)	1255	597	719×	654	1222×
FN/c/d/e 46/i	1455	597	719×	654	1222 ^x
FN/c/d/e 50/i	1655	597	719×	654	1222×
LTGN-234					
S/FN/d/c/sdd/std/bsd/sde 52/i	1855	597	719×	654	1222 ^x
LTGN-270					
FN/c/d/e 66/i	1455	698	804×	754	1408×
FN/c/d/e 70/i	1655	698	804×	754	1408×
FN/c/d/e 72/i	1855	698	804×	754	1408×

^{*} For appliances with supplied wall spacers, the dimension must be increased by 15 mm (see 8 Mounting wall spacers).

4 Ventilation requirements

NOTICE

Risk of damage due to overheating in the case of insufficient ventilation!

In the case of insufficient ventilation, the compressor can be damaged.

- ► Make sure there is sufficient ventilation.
- ► Observe the ventilation requirements.

If the appliance is integrated in a fitted kitchen, the following ventilation requirements must be met:

- The spacing fins on the back of the appliance are used to ensure sufficient ventilation. These must not lie in cavities or recesses in their final installation position.
- Basically, the larger the ventilation gap, the more energy the appliance saves during operation.

5 Water connection*

If your appliance has a fixed water connection, a hose is supplied with it.*

Note

You can purchase a hose of a different length as an accessory. $\!\!\!\!^*$

Overview of dimensions for the water connection:*	(see 5.1 Dimensions for the water connection*) *
Requirements for the water pressure:	(see 5.2 Water pressure)
Make the water connection:	(see 14 Connecting the appliance to the water supply*)

5.1 Dimensions for the water connection*

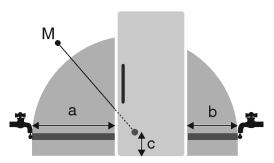


Fig. 6

- (a) Maximum available hose length
- **(b)** Maximum available hose length
- (c) Distance of solenoid valve to floor
- (M) Solenoid valve

а	b	С
~ 1300 mm	~ 950 mm	~ 150 mm

5.2 Water pressure

The water connection line and solenoid valve of the appliance are suitable for a water pressure of up to 1 MPa (10 bar).

To ensure that the appliance functions correctly (flow rate, ice cube size, noise level), maintain the following water pressure:

Water pressure:*		
bar*	MPa*	
1.5 to 6.2	0.15 to 0.62	

If the pressure is higher than 6.2 bar:

- Connect a pressure reducer.
- ► Make the water connection. (see 14 Connecting the appliance to the water supply*)

6 Transporting the appliance

Observe the following when transporting the appliance:

- Transport the appliance upright.
- ▶ Use two people when transporting the appliance.

During the first use:

► Transport the appliance packaged.

During appliance transport or at first use (e.g. when moving or cleaning):

- Empty the appliance.
- Secure the door against undesired opening.

7 Unpacking the appliance

If the appliance is damaged check with the supplier immediately before connecting it.

- ► Check the appliance and packaging for damage during transport. If you suspect any damage, please contact your supplier immediately.
- ▶ Remove all materials that could prevent it from being installed properly or prevent proper ventilation from the back or the side panels of the appliance.
- ► Remove all protective films from the appliance. Do not use sharp or pointed objects for this.

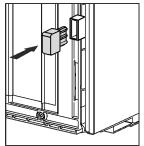
► Remove the mains cable from the back of the appliance. Also remove the cable holder, otherwise there will be vibration noise!

8 Mounting wall spacers

With the wall spacer, your appliance will achieve the specified energy consumption and no condensation will form in high ambient humidity. The appliance will work properly without using the wall spacer, but with a slightly higher energy consumption.

If you use the wall spacer, the appliance depth increases by approx. 15 mm.

Appliance with supplied wall spacers: Fit wall spacers on the rear of the appliance at the bottom left and right.



9 Setting up the device



CAUTION

Risk of injury due to heavy appliance!

▶ Have two people transport the appliance to its installation site.



WARNING

Danger of injury and damage due to the appliance being unstable!

The appliance can tip over.

▶ Secure the appliance as described in the instructions.



WARNING

Danger of fire and damage!

▶ Do not place devices that give off heat, e.g. microwaves, toasters, etc. on the appliance.

Make sure that the following requirements are fulfilled:

- ☐ Only move the appliance when it is not loaded.
- Only set up the appliance when someone is present to help you.

10 Setting up the appliance level



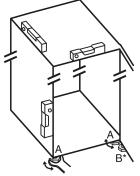
CAUTION

Risk of injury or damage from the appliance tipping or the door falling open!

If the additional adjustable foot on the base support is not correctly positioned on the floor, there is a risk of the door falling open or the appliance tipping. This can lead to injury or property damage.

- ► Unscrew the additional adjustable foot on the support until it reaches the floor.
- ► Then turn it another 90°.

- ► Align the appliance so that it stands firmly and by applying the accompanying spanner to the adjustable height feet (A) and using a spirit level.
- ► Then prop up the door: Lower the adjustable foot on the bearing bracket (B) until it contacts the floor, then turn it an additional 90°.



► Then prop up the door: Screw out the adjustable foot on the bearing bracket (B) using the open-ended wrench SW10 until it comes into contact with the floor, then turn an additional 90°.

11 After setup

- ► Pull off the protective film from the outside of the housing.*
- ▶ Pull off the protective film from the trim strips.
- ▶ Pull off the protective film from the trim strips and drawer fronts.
- ► Take off the protective film from the stainless steel rear panel.
- ► Remove all transport packaging.
- ► Clean the appliance. (see operating instructions)
- ▶ Note the type (model, number), appliance designation, appliance/serial number, purchase date and dealer's address.

12 Disposal of packaging



WARNING

Danger of suffocation from packaging materials and films!

Do not allow children to play with packaging materials.

The packaging is made from recyclable materials:

- Corrugated card/cardboard
- Parts made of foamed polystyrene
- Films and bags from polyethylene
- Packing bands from polypropylene
- Wood frame nailed together with a polyethylene window*
- ► Take the packaging material to an official collection point.

13 Reversing the door

Tools



Fig. 7



WARNING

Danger of injury due to door falling out!

If the bearing parts are not screwed on tightly enough, the door may fall out. This can result in serious injuries. In addition, the door may not close causing the appliance to cool improperly.

- ► Screw on the bearing brackets/bearing pins tightly with 4 Nm.
- Check all screws and retighten them if necessary.

NOTICE

Risk of damage to side-by-side appliances caused by condensate!

Certain appliances can be set up as side-by-side combinations (two appliances beside one another).

If your appliance is a side-by-side appliance:

► Install the SBS combination in accordance with the accompanying sheet.

If the configuration of appliances is specified:

▶ Do not change the door stop.

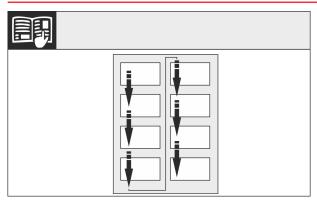


Fig. 8
Observe the reading direction.

13.1 Removing the door

Note

▶ To prevent food items from falling out, take all food out of the door racks before removing the door.

NOTICE

Risk of damage!

If the door seal is damaged the door may not close properly and the level of cooling is insufficient.

- ▶ Do not damage the door seal with the screwdriver!
- Remove the outer cover. (1)
- Disengage and release the bearing bracket cover.
 Remove the bearing bracket cover. (2)
- ► Unlatch the panel with a slotted screwdriver and swivel it to one side. (3)

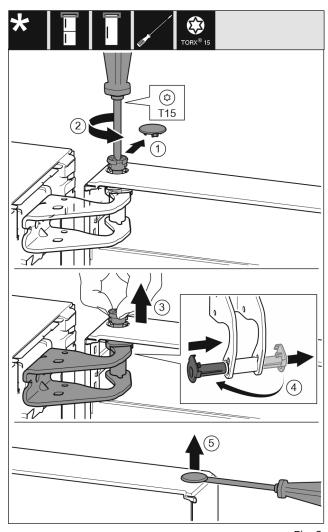


Fig. 9



CAUTION

Risk of injury if the door tips out!

- ► Keep a steady grip on the door.
- ► Set the door down carefully.
- ► Carefully remove the protective cover. Fig. 9 (1)
- ▶ Loosen the bolts slightly with a T15 screwdriver. Fig. 9 (2)
- ► Hold the door and remove the bolts with your fingers. Fig. 9 (3)
- ▶ Pull the bearing bush out of the guide. Insert from the other side and latch into place. Fig. 9 (4)
- ▶ Lift the door and place it to one side.
- ► Carefully lift the plugs out of the door bearing bush with a slotted screwdriver and remove them. Fig. 9 (5)

13.2 Moving the upper bearing parts to the other side

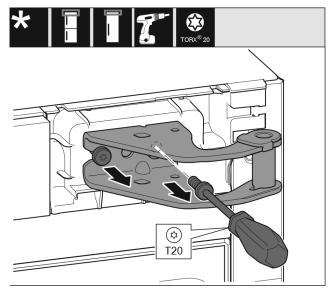


Fig. 10

- Remove both screws with a T20 screwdriver.
- ► Lift and remove the bearing bracket.

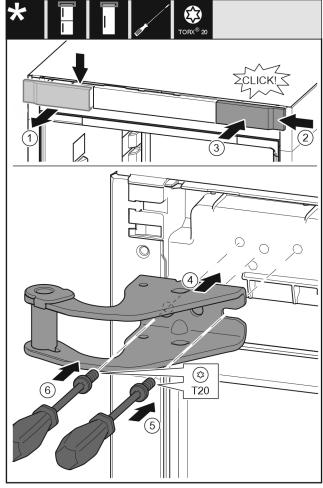


Fig. 11

- ▶ Take off the cover to the front from above. Fig. 11 (1)
- ► Rotate the cover 180° and clip onto the other side from the right. Fig. 11 (2)
- ► Latch the cover into place. Fig. 11 (3)
- ▶ Position the upper bearing bracket. Fig. 11 (4)
- ▶ Insert the screw with a T20 screwdriver and tighten it. Fig. 11 (5)

▶ Insert the screw with a T20 screwdriver and tighten it. Fig. 11 (6)

13.3 Moving the lower bearing parts to the other side

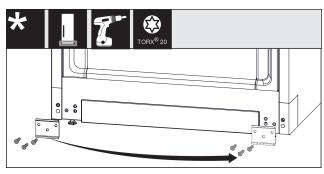


Fig. 12

- ▶ Unscrew the metal plate, move it to the other side and screw it on again. Fig. 12 (1)
- ▶ Put back the cover on the other side. (1)

13.4 Moving the handles to the other side*

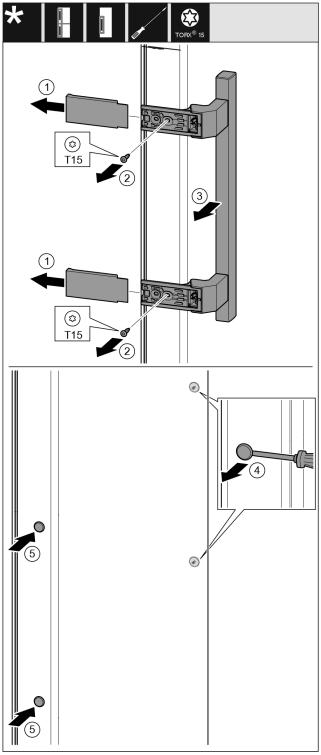


Fig. 13

- Pull off the cover. Fig. 13 (1)
- ▶ Remove the screws with the T15 screwdriver. Fig. 13 (2)
- ► Remove the handle. Fig. 13 (3)
- ► Carefully lift up the side plugs with a slotted screwdriver and pull them out. Fig. 13 (4)
- Insert the plugs again on the other side. Fig. 13 (5)

Connecting the appliance to the water supply*

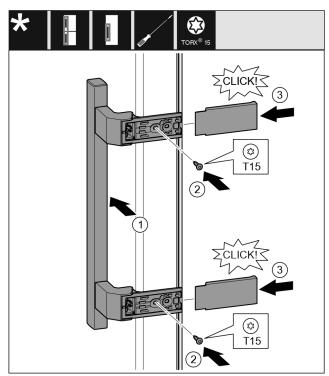


Fig. 14

- ▶ Position the handle on the opposite side. Fig. 14 (1)
- > The screw holes must be exactly above each other.
- ▶ Tighten the screws using the T15 screwdriver. Fig. 14 (2)
- ▶ Position the covers on the side and push them on. Fig. 14 (3)
- Ensure that they latch into place correctly.

13.5 Fitting the door

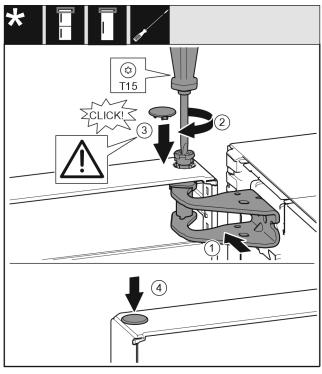


Fig. 15

- ▶ Place the door on the bottom bearing pins.
- Align the top of the door with opening in the bearing bracket. Fig. 15 (1)
- ▶ Insert the bolt and tighten with a T15 screwdriver. Fig. 15 (2)

- ▶ Fit the protective cover to protect the door: Insert the protective cover and check that it lies flush on the door. If not, insert the bolt fully. *Fig. 15 (3)*
- ► Insert the plugs. Fig. 15 (4)

13.6 Aligning the door



WARNING

Danger of injury due to door falling out!

If the bearing parts are not screwed on tightly enough, the door may fall out. This can result in serious injuries. In addition, the door may not close causing the appliance to cool improperly.

- ► Screw the bearing brackets on firmly with 4 Nm.
- ► Check all screws and retighten them if necessary.
- ▶ Align the doors flush with the appliance housing using the two slots in the lower bearing bracket, if needed. To do this undo the middle screw in the bottom bearing bracket with the T20 tool supplied. Undo the remaining screws a little with the T20 tool or with a T20 screwdriver and align via the slots.
- Prop up the door: Screw out the adjustable foot on the bearing bracket using the open-ended wrench SW10 until it comes into contact with the floor, then turn an additional 90°.

14 Connecting the appliance to the water supply*

Make sure that the following requirements are fulfilled:

- ☐ The dimensions for the water supply connection are known and complied with.
- ☐ The correct water pressure is maintained.
- Water is supplied to the appliance via a cold water pipe that can withstand the operating pressure and is connected to the drinking water supply.
- □ All equipment and devices used for the water supply comply with the applicable regulations in the country of use.
- ☐ The back of the appliance is accessible so that you can connect the appliance to the drinking water supply.
- You are using the supplied hose. Old hoses have been disposed of*
- ☐ The hose connector contains a screen filter with a seal.*
- ☐ There is a faucet between the hose line and the domestic water connection so that you can turn off the water supply if necessary.*
- ☐ The faucet is not directly behind the appliance and is easily accessible. This way, you can push the appliance as close as possible to the wall and can quickly turn off the faucet if necessary.*



WARNING

Risk of electric shock from water!

- ▶ Before connecting to the water hose: Disconnect the appliance from the mains.
- ▶ Before connecting to water lines: Shut off the water supply.
- Make sure that only qualified personnel connect the device to the drinking water supply.



WARNING

Risk of poisoning due to contaminated water!

Connect to potable water supply only.

14.1 Connecting the hose*

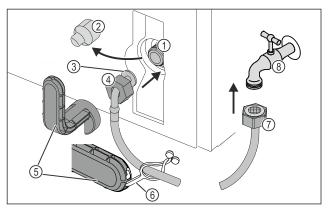


Fig. 16

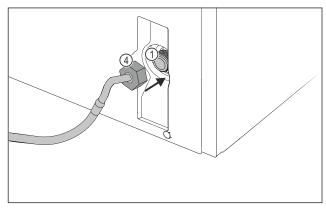


Fig. 16

- (1) Solenoid valve: The solenoid valve is at the bottom on the back of the appliance. It has an R3/4 connecting thread.
- (2) Cover
- (3) Angled hose end
- (4) Nut
- **(6)** Lua

(5) Tool

- (7) Straight hose end
- (8) Faucet

NOTICE

Risk of damage from incorrect installation!

- Do not damage or kink the hose.
- Do not damage or kink the hose when setting up the appliance.

Connecting the hose to the appliance:

- ▶ Pull off the cover Fig. 16 (2).
- Push and hold the nut Fig. 16 (4) all the way over the angled hose end Fig. 16 (3).

The solenoid valve will not be tight if the thread is damaged! If the solenoid valve is not tight, water may leak out.

- Observe the following instructions for fitting the nut on the solenoid valve.
- Carefully position and hold the nut Fig. 16 (4) on the solenoid valve Fig. 16 (1).
- Screw the nut Fig. 16 (4) onto the thread by hand until it is firmly in place.



WARNING

Danger of cuts if the tool is broken!

▶ Only use the tool Fig. 16 (5) at room temperature.

- ▶ Tighten the nut Fig. 16 (4)clockwise with the tool Fig. 16 (5) until the maximum torque is reached and the tool Fig. 16 (5) no longer tightens.
- The hose is connected to the appliance.

Connecting the hose to the faucet:

Screw the nut Fig. 16 (7) onto the faucet Fig. 16 (8).



WARNING

Danger of cuts if the tool is broken!

- ▶ Only use the tool Fig. 16 (5) at room temperature.
- Tighten the nut Fig. 16 (7)clockwise with the tool Fig. 16 (5) until the maximum torque is reached and the tool Fig. 16 (5) no longer tightens.
- Hook the lug Fig. 16 (6) into the tool Fig. 16 (5).
- ► Fasten the lug *Fig. 16 (6)* to keep it on the hose.
- The hose is connected to the faucet.

14.2 Check the water system

Before you completely install the appliance, Liebherr recommends checking the water system for leaks.

- Slowly turn on the faucet.*
- Check the hose, water feed and connections for leaks.
- The water system has now been checked for leaks.
- The water system is not leaking: You can install up the appliance completely.

Note

IceMaker: Before the first use, you must clean the IceMaker. (see Quick Start Guide or operating instructions)*

15 Connecting the appliance



WARNING

Danger of fire due to incorrect connection!

Damage to the appliance.

- ▶ Do not use an extension cord.
- Do not use a multipoint connector strip.

NOTICE

Danger of damage to incorrect connection! Damage to the appliance.

▶ Do not connect the appliance to a stand-alone inverter, e.g. solar power systems and petrol generators.

Only use the mains cable supplied.

▶ A longer mains cable can be ordered from Customer Service.

Make sure that the following requirements are fulfilled:

- The type of current and voltage at the installation site complies with the information on the serial tag.
- The socket is grounded and fused in accordance with regulations.
- The tripping current for the fuse is between 10 and 16 A.
- The socket is easily accessible.
- The socket is not located behind the appliance but in areas a or b (a, b, c).
- Check the electrical connection.
- Insert the appliance plug (G) on the rear side of the appliance. Ensure that they latch into place correctly.
- Connect the mains plug to the power supply.
- > The Liebherr logo appears on the screen.
- The display switches to the standby symbol.



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Installation Guide

Quality, Design and Innovation





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LIEBHERR

General safety instructions

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The manufacturer is continually working on the further development of all types and models. Please be aware that we reserve the right to make changes to the shape, equipment and technology.

Symbol	Explanation
	Read instructions Please read the information in these instructions carefully to understand all of the benefits of your new appliance.
(i)	Full instructions on the internet You can find detailed instructions on the internet using the QR code on the front of these instruction or by entering the service number at home.liebherr.com/fridgemanuals. The service number can be found on the serial tag:
	Fig. Example illustration
	Check appliance Check all parts for transport damage. If you

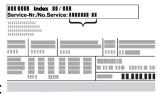
have any complaints, please contact your

agent or customer service.

Symbol	Explanation
*	Differences These instructions apply to a range of models, so differences are possible. Sections that apply to certain models only are marked with an asterisk (*).
> •	Instructions and results Instructions are marked with a ▶. Results are marked with a ▷.
	Videos Videos about the appliances are available on the YouTube channels of Liebherr-Hausgeräte.

1 General safety instructions

- Please keep this assembly manual in a safe place so you can refer back to it at any time.
- If you pass the appliance on, please hand this assembly manual to the next user.
- Read this assembly manual carefully before installation and use to ensure safe and correct use of the appliance. Follow the instructions, safety instructions and warning messages included at all times. They are important for ensuring you can operate and install the appliance safely and without any problems.
- First read the general safety instructions in the "General safety instructions" section of the operating instructions, which accompany these installation instructions, and follow them. If you cannot find the operating instructions, you can download the operating instructions from the internet by entering the service number at home.liebherr.com/fridge-manuals. The service number can be found on the serial



tag

 Observe the warning messages and other detailed information in the other sections when installing the appliance:

	DANGER	identifies a situation involving direct danger which, if not obviated, may result in death or severe bodily injury.
<u> </u>	WARNING	identifies a dangerous situation which, if not obviated, may result in death or severe bodily injury.

\triangle	CAUTION	identifies a dangerous situation which, if not obviated, may result in minor or medium bodily injury.
	NOTICE	identifies a dangerous situation which, if not obviated, may result in damage to property.
	Note	identifies useful instructions and tips.

2 Installation conditions



WARNING

Fire hazard due to dampness!

If live parts or the mains lead become damp this may cause short circuits.

► The appliance is designed for use in enclosed areas. Do not operate the appliance outdoors or in areas where it is exposed to splash water or damp conditions.

Intended use

- Install and use the appliance in indoor spaces only.

2.1 Location



WARNING

Leaking coolant and oil!

Fire. The coolant contained in the appliance is eco-friendly, but also flammable. The oil contained in the appliance is flammable. Escaping coolant and oil can ignite if the concentration is high enough and in contact with an external heat source.

- ▶ Do not damage the pipelines of the coolant circuit and the compressor.
- If the appliance is installed in a very humid environment, condensation can build up on the outside of the unit.
 Always ensure good airlow and ventilation in the installation location.
- The more refrigerant there is in the appliance, the larger the space that it is installed in must be. If the space is too small, any leak may create a flammable mixture of gas and air. For every 8 g of refrigerant, the installation space must be at least 1 m³. Information regarding the coolant can be found on the serial tag inside the appliance.

2.1.1 Supporting floor

- The floor of the installation site must be horizontal and
- The surface supporting the appliance must be at the same level as the surrounding floor.

2.1.2 Positioning

- Do not install appliance in direct sunlight or next to an oven, radiator or similar.
- Install the appliance with the rear panel up against the wall and always use the supplied wall spacers (see below).

2.2 Building the appliance into kitchen units

You can install kitchen cabinets around the appliance.

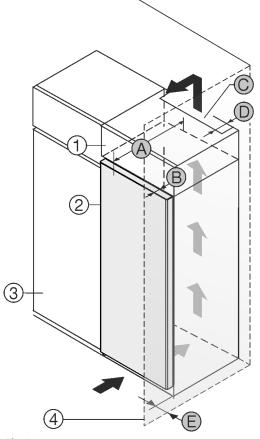


Fig. 1

- (1) Top cupboard*
- (2) Appliance*
- (3) Kitchen cabinet*
- (4) Wall*

- (B) Door depth*
- (C) Ventilation cross section*
- (D) Distance to the back of the appliance*
- (E) Distance to the side of the appliance*

(A) Appliance depth*

You can place the appliance directly beside the kitchen cabinet Fig. 1 (3).*

There must be a ventilation shaft at the depth Fig. 1 (D) of the back of the top cupboard over the entire width of the top cupboard.*

The ventilation cross-section $Fig.\ 1\ (C)$ must be maintained under the ceiling.*

If the appliance is set up with the hinges next to a wall $Fig.\ 1$ (4), the distance between the appliance and the wall must be at least 13 mm.*

If the appliance is set up with the hinges next to a wall Fig. 1 (4), the distance between the appliance and the wall must be at least 20 mm.*

In order to be able to fully open the door, the appliance must protrude by the depth of the door Fig. 1 (B) from the front of the kitchen cabinet. The appliance may protrude further depending on the depth of the kitchen cabinets Fig. 1 (3) and whether wall spacers are used.*

Appliances without handle / with recessed grip:*					
А	675 mm ^x				
В	75 mm				
С	Min. 300 cm ²				
D	Min. 50 mm				
E	Min. 13 mm				

Installation conditions

^x The use of wall spacers increases the dimensions by 15 mm (see 7 Mounting wall spacers) .*

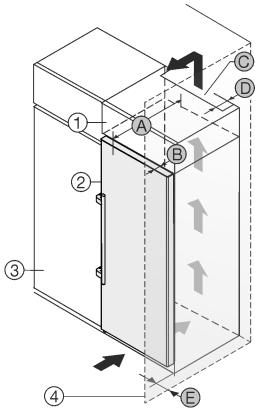


Fig. 2

- (1) Top cabinet*
- (2) Appliance*
- (3) Kitchen cabinet*
- (4) Wall*
- (A) Appliance depth*

You can place the appliance directly beside the kitchen cabinet Fig. 2 (3).*

(B) Door depth*

(C) Ventilation cross section*

(D) Distance to the back of the appliance*

(E) Distance to the side of

the appliance*

There must be a ventilation shaft at the depth Fig. 2 (D) of the back of the top cupboard over the entire width of the top cupboard.*

The ventilation cross-section $Fig.\ 2$ (C) must be maintained under the ceiling.*

If the appliance is set up with the hinges next to a wall Fig. 2 (4), the distance between the appliance and the wall must be at least 57 mm. This is how far the handle protrudes when the door is open.*

In order to be able to fully open the door, the appliance must protrude by the depth of the door Fig. 2 (B) from the front of the kitchen cabinet. The appliance may protrude further depending on the depth of the kitchen cabinets Fig. 2 (3) and whether wall spacers are used.*

Appliances with lever handle:*			
А	675 mm ^x		
В	75 mm		
С	Min. 300 cm ²		
D	Min. 50 mm		
Е	Min. 57 mm		

^x The use of wall spacers increases the dimensions by 15 mm (see 7 Mounting wall spacers) .*

Ensure that the following conditions are met:

- Recess dimensions are adhered to .
- Ventilation requirements are complied with (see 4 Ventilation requirements).

2.3 Installing multiple appliances

NOTICE

Risk of damage due to condensate!

► Do not install the appliance directly alongside a further refrigerator/freezer.

These appliances are designed for a variety of installation options. Combine appliances only if the appliance is suitable. The following table shows the installation options by model:

Installation option	Model				
Single	All models				
Side-by-side (SBS)	Model names starting with S .				
Side-by-side with a space of 70 mm between the appliances Otherwise condensation will build up between the units.	All models without side wall heating				

Assemble the appliances together, following their specific installation instructions.

2.4 Mains connection



WARNING

Danger of fire due to incorrect positioning!

If the mains cable or plug touches the back of the appliance, the vibration can damage the mains cable or the plug resulting in a short circuit.

- ► Make sure the mains cable is not trapped under the appliance when you position the appliance.
- ➤ Stand the appliance so that it is not touched by connectors or main cables.
- Do not connect any appliances to sockets in the area of the back of the appliance.
- Do not place and operate multi-sockets/power distributors and other electronic devices (such as halogen transformers) at the back of the appliances.

3 Installation dimensions

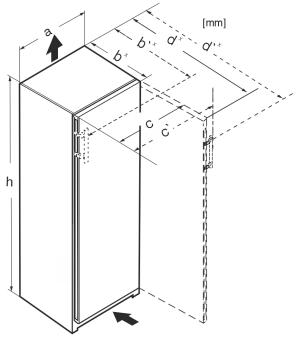


Fig. 4

	h	а	b	b'	С	c'	d	d'
R 42	1255	597	675×	_	609	_	1217×	_
R 46	1455	597	675×	_	609	_	1217×	_
Kf 46Z00	1455	597	675×	_	609	_	1217×	_
R 50	1655	597	675×	_	609	_	1217×	_
R(B) 52	1855	597	675×	_	609	_	1217×	_
Ksfe 52Z20	1855	597	675×	_	609	_	1217×	_
SR(B) 5220	1855	597	675×	_	609	_	1217×	_
SRsdh 5220	1855	597	675×	719×	609	654	1217×	1222
SR 5230	1855	597	675×	719×	609	654	1215×	1222
RD 52	1855	597	675 ^x	_	609	_	1217×	_

^x For appliances with supplied wall spacers, the dimensions must be increased by 15 mm (see 7 Mounting wall spacers).

4 Ventilation requirements

NOTICE

Danger of overheating due to insufficient air ventilation! The compressor may be damaged if there is insufficient air ventilation.

- ► Take care to ensure adequate air ventilation.
- ▶ Observe the ventilation requirements.

If the appliance is integrated into a fitted kitchen, the following ventilation requirements must be adhered to:

- There are spacer fins at the back of the appliance to provide sufficient ventilation. Make sure that these are not positioned in recesses or openings.
- As a rule, the larger the ventilation space the more efficiently the appliance can run.

5 Transporting appliance

On initial setup: Transport the appliance in its packaging.

- ► When transporting after initial setup (e.g. relocation): Transport the appliance unloaded.
- ► Transport the appliance upright.
- ► Use two people to transport the appliance.

6 Unpacking the appliance

Before you connect the appliance, report any damage immediately to the delivery company.

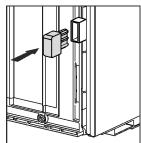
- ► Check the appliance and the packaging for damage during transport. Contact the supplier immediately if you suspect any level of damage.
- Remove all materials from the back or the side walls of the appliance that may prevent proper installation or ventilation.
- ▶ Remove all protective films from the appliance. Do not use sharp or pointed objects for this.
- ► Take the power cable from the rear of the appliance. Remove the cable brackets when you do this, otherwise there will be noise caused by vibrations!

7 Mounting wall spacers

With wall spacers, your device achieves the declared energy consumption and no condensation forms in high ambient humidity. The device is fully functional without the spacer brackets, but its energy consumption will be slightly higher.

If you insert the wall spacers, then the device depth increases by approx. 15 mm.

Appliance with supplied wall spacers: Fit wall spacers on the rear of the appliance at the bottom left and right.



8 Setting up the appliance



CAUTION

Risk of injury due to heavy appliance!

Have two people transport the appliance to its installation site.



WARNING

Danger of injury and damage due to the appliance being unstable!

The appliance can topple over.

► Secure the appliance as described in the instructions.



WARNING

Fire hazard and danger of damage!

Do not place appliances emitting heat e.g. microwaves, toasters etc. on the appliance!

Ensure that the following conditions are met:

- ☐ Only move the device when it is not loaded.
- □ Only set up the appliance when someone is available to help.

9 Setting up the appliance so that it is level

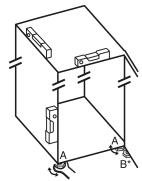


CAUTION

Risk of injury or damage from the appliance tipping or the door falling open!

If the additional adjustable foot on the base support is not correctly positioned on the floor, there is a risk of the door falling open or the appliance tipping. This can lead to injury or property damage.

- ► Unscrew the additional adjustable foot on the support until it reaches the floor.
- ► Then turn it another 90°
- ➤ Set up the appliance so that it is level using the supplied open-ended wrench to turn the adjustable feet (A) and a spirit level.
- ▶ Then prop up the door: Turn the adjustable foot (B) on the bearing bracket until it comes into contact with the floor, then turn an additional 90°.



► Then prop up the door: Turn the adjustable foot on the bearing bracket (B) using the open-ended wrench SW10 until it comes into contact with the floor, then turn an additional 90°.

10 After setting up

- ► Take off the protective film from the exterior of the appliance
- ► Take off the protective film from the trim panels.
- ► Take off the protective film from the trim panels and drawer fronts.
- ► Take off the protective film from the stainless steel rear panel.
- ► Remove all transport safety components.
- ► Clean the appliance. (see operating instructions)
- ▶ Note the type (model, number), appliance designation, appliance/serial number, purchase date and dealer's address.

11 Disposing of packaging



WARNING

Danger of suffocation due to packing material and plastic film!

▶ Do not allow children to play with packing material.

The packaging is made of recyclable materials:

- corrugated board/cardboard
- expanded polystyrene parts
- polythene bags and sheets
- polypropylene straps
- nailed wooden frame with polyethylene panel*
- ► Take the packaging material to an official collecting point.

12 **** freezer compartment door*

It is very easy to reposition the hinge of the **** freezer compartment door if the main door hinge is swapped. If the main door of the appliance can be opened to more than 115° (1), you can open the freezer compartment without repositioning the hinge. If the opening angle (2) of the appliance door is less than this, the hinge must be repositioned.

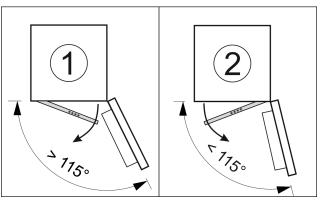


Fig. 5

12.1 Moving the door hinge

The slider for moving the door hinge is located on the back of the **** freezer compartment door at the bottom.

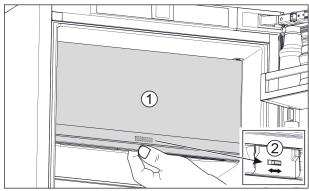


Fig. 6

- ► Close the **** freezer compartment door (1).
- ► Grab the **** freezer compartment door from below.
- ▶ Move the slider (2) either to the right or to the left.

13 Door hinge change

Tools









Fig. 7



WARNING

Danger of injury due to door falling out!

If the bearing parts are not screwed on tightly enough, the door may fall out. This can result in serious injuries. In addition, the door may not close with the result that the appliance does not cool properly.

- Screw on the bearing brackets/bearing pins tightly with 4 Nm.
- ► Check all screws and retighten them if necessary.

These sections apply for appliances without a soft stop mechanism:

- ☐ For appliances without a soft stop mechanism
- ☐ For all appliances

NOTICE

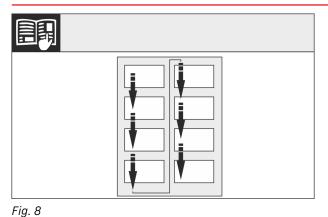
Risk of condensation damage for Side-by-Side appliances!* Certain appliances can be set up as Side-by-Side combinations (two appliances next to each other).

If your appliance is a Side-by-Side (SBS) appliance:

➤ Set up the SBS combination in accordance with the enclosed document.

If the positioning of the devices is stipulated:

▶ Do not change the door hinges over.



Remember the reading direction.

13.1 Removing the door

Note

▶ Remove any food from the door racks before removing the door, so that no food falls out.

For appliances without a soft stop:

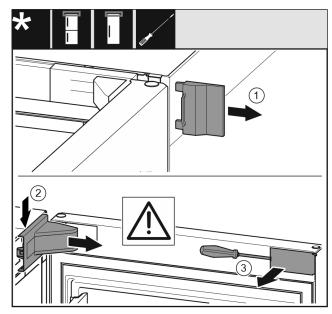


Fig. 9

▶ Open the door.

NOTICE

Risk of damage!

If the door seal is damaged, the door may fail to close properly and the cooling will be inadequate.

- ▶ Do not damage the door seal with the screwdriver!
- ► Remove the outer cover. Fig. 9 (1)
- ▶ Disengage and release the bearing bracket cover. Remove the bearing bracket cover. Fig. 9 (2)
- ▶ Unlatch the panel with a slotted screwdriver and swivel it to one side. Fig. 9 (3)

For all appliances:

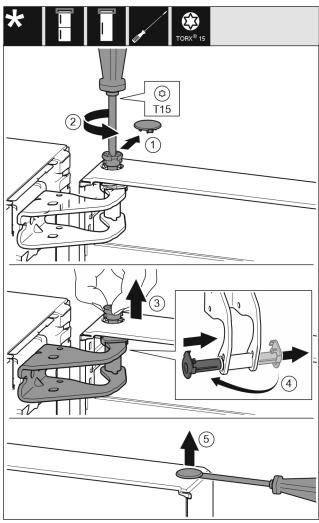


Fig. 10



CAUTION

Risk of injury if the door tips!

- ► Take good hold of the door.
- ► Set down the door carefully.
- ► Carefully remove the protective cover. Fig. 10 (1)
- ▶ Undo the bolt a little with a T15 screwdriver. Fig. 10 (2)
- ► Hold the door and remove the bolts with your fingers. Fig. 10 (3)
- ▶ Pull the bearing bush out of the guide. Insert from the other side and latch into place. Fig. 10 (4)
- ▶ Lift the door and place it to one side.
- ► Carefully lift the plugs out of the door bearing bush with a slotted screwdriver and pull them out. Fig. 10 (5)

13.2 Reversing the freezer compartment door*

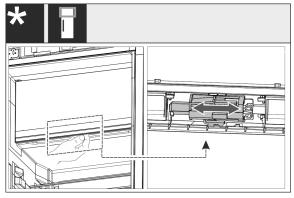


Fig. 11

➤ For single-door appliances: Reverse the door hinge of the 4-star compartment by shifting the lever. The door of the 4-star compartment must be shut for this. Move the lever on the back of the door from below.

13.3 Moving the upper bearing parts to the other side

For all appliances:

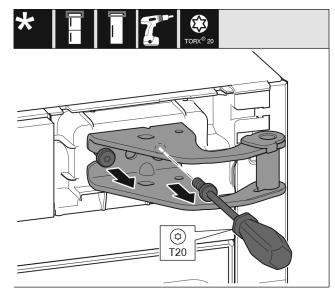


Fig. 12

- ► Remove both screws with a T20 screwdriver.
- ▶ Lift up and remove the bearing bracket.

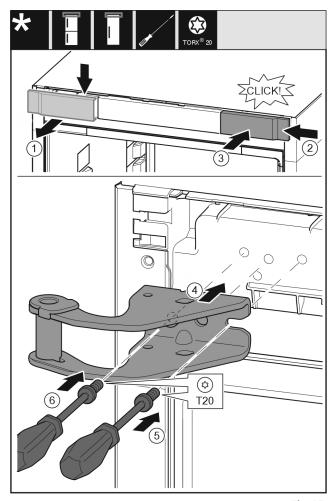


Fig. 13

- ▶ Take off the cover from above to the front. Fig. 13 (1)
- ► Rotate the cover 180° and clip onto the other side from the right. Fig. 13 (2)
- ► Latch the cover into place. Fig. 13 (3)
- ▶ Position the upper bearing bracket. Fig. 13 (4)
- ► Insert the screw with a T20 screwdriver and tighten it. Fig. 13 (5)
- ▶ Insert the screw with a T20 screwdriver and tighten it. Fig. 13 (6)

13.4 Moving the lower bearing parts to the other side

For all appliances:

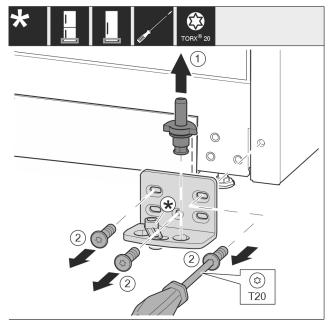


Fig. 14

- ► Lift the bearing pin completely upward and pull it out. Fig. 14 (1)
- ► Take out the screws with a T20 screwdriver and take off the bearing bracket. Fig. 14 (2)

For appliances without a soft stop:

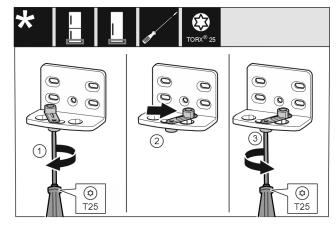


Fig. 15

- ▶ Loosen the screw using a T25 screwdriver. Fig. 15 (1)
- ▶ Lift the door closing aid and turn it 90° to the right in the hole. Fig. 15 (2)
- ▶ Tighten the screw using a T25 screwdriver. Fig. 15 (3)

For all appliances:

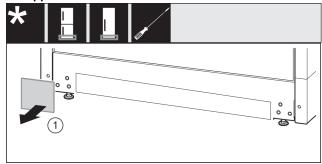


Fig. 16

► Remove the cover. Fig. 16 (1)

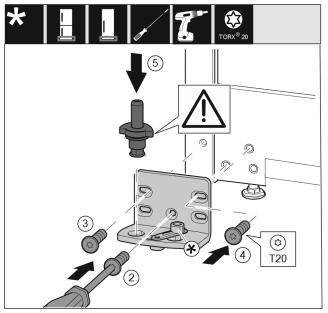


Fig. 17

- ▶ Place the bearing bracket on the other side and screw it on with a T20 screwdriver. Start with screw 2 at the bottom in the middle. Fig. 17 (2)
- ► Screw in screws 3 and 4 tightly. Fig. 17 (3,4)
- ▶ Insert the bearing pin completely. Make sure that the latching lug is pointing to the rear. Fig. 17 (5)

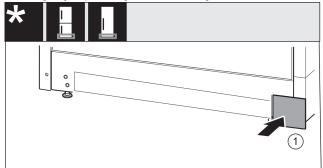


Fig. 18

▶ Put the cover back on the other side. Fig. 18 (1)

13.5 Moving the door bearing parts to the other side

For appliances without a soft stop:

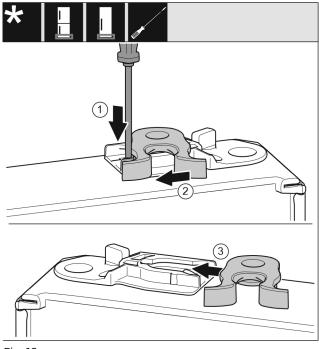


Fig. 19

- ► The bottom side of door faces upwards: Turn the door.
- ▶ Push the lug downwards with a slotted screwdriver. Fig. 19 (1)
- ▶ Pull the door latch out of the guide. Fig. 19 (2)
- ▶ Push the door latch into the guide on the other side. Fig. 19 (3)
- ▶ The upper side of door faces upwards: Turn the door.

13.6 Moving the handles to the other side*

For all appliances:

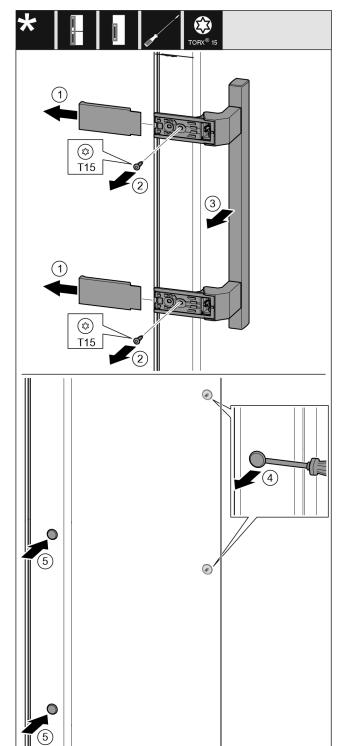


Fig. 20

- ▶ Pull off the cover. Fig. 20 (1)
- ▶ Remove the screws with a T15 screwdriver. Fig. 20 (2)
- ► Take off the handle. Fig. 20 (3)
- ► Carefully lift up the side plugs with a slotted screwdriver and pull them out. Fig. 20 (4)
- ▶ Insert the plugs again on the other side. Fig. 20 (5)

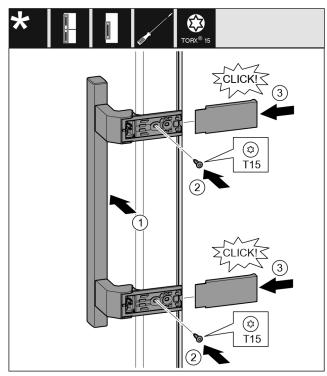


Fig. 21

- Position the handle on the other side. Fig. 21 (1)
- > The screw holes must be exactly above each other.
- ▶ Tighten the screw with a T15 screwdriver. Fig. 21 (2)
- ▶ Position the covers on the side and push them on. Fig. 21 (3)
- ▷ Ensure that they latch into place.

13.7 Fitting the door

For all appliances:

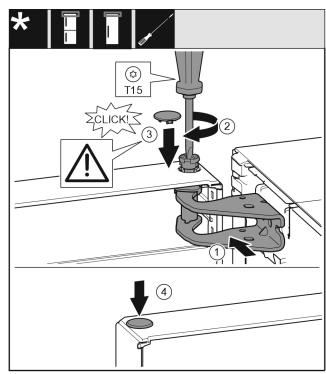


Fig. 22

- ▶ Place the door on the lower bearing pins.
- ► Align the top of the door with opening in the bearing bracket. Fig. 22 (1)
- ▶ Insert the bolt and tighten with a T15 screwdriver. Fig. 22 (2)

Connecting device

- ▶ Fit the protective cover to protect the door: Insert the protective cover and check that it is flush to the door. If not, insert the bolt fully. Fig. 22 (3)
- ► Insert the plugs. Fig. 22 (4)

13.8 Aligning the door

For all appliances:



WARNING

Danger of injury due to door falling out!

If the bearing parts are not screwed on tightly enough, the door may fall out. This can result in serious injuries. In addition, the door may not close with the result that the appliance does not cool properly.

- ► Screw the bearing brackets on firmly with 4 Nm.
- ► Check all screws and retighten them if necessary.
- ▶ Align the doors flush with the appliance housing using the two slots in the bearing bracket if needed. To do this undo the middle screw in the bottom bearing bracket with the T20 tool supplied. Undo the remaining screws a little with the T20 tool or with a T20 screwdriver and align using the slotted holes.
- ▶ Prop up the door: Take off the adjustable foot on the bearing bracket using the open-ended wrench SW10 until it comes into contact with the floor, then turn an additional 90°.

13.9 Fitting the covers

For appliances without a soft stop:

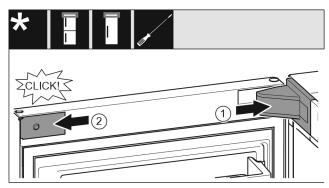


Fig. 23

The door is open 90°.

- Position the bearing bracket and latch it in place. If necessary push it apart carefully. Fig. 23 (1)
- ▶ Position the panel on the side and latch into place. Fig. 23 (2)

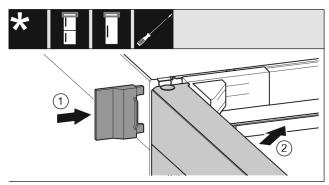


Fig. 24

- ▶ Slide on the outer cover. Fig. 24 (1)
- ► Close the upper door. Fig. 24 (2)

14 Connecting device



WARNING

Danger of fire due to incorrect connection! Burns.

Damage to the appliance.

- ▶ Do not use an extension cable.
- ▶ Do not use distributor blocks.

NOTICE

Danger of damage to incorrect connection! Damage to the appliance.

 Do not connect the appliance to a stand-alone inverter, e.g. solar power systems and petrol generators.

Note

Only use the supplied mains cable.

▲ longer mains cable can be ordered from Customer Service.

Ensure that the following conditions are met:

- The type of current and voltage at the installation site match the information on the serial tag.
- The socket is earthed according to the regulations and fused.
- The fuse tripping current is between 10 and 16 A.
- The socket is easily accessible.
- The socket is not located behind the appliance but in areas a or b (a, b, c).
- ► Check the electrical connection.
- ▶ Insert the appliance plug (G) into the back of the appliance. Ensure that they latch into place.
- ► Connect the mains plug to the power supply.
- > The Liebherr logo appears on the screen.
- > The display switches to the standby symbol.



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